



**ROOF DRAINAGE WITH CLASS**

# Welcome to WIJO!

WIJO is a relatively new company whose business concept is to manufacture roof drainage systems. In comparison with our competitors we are relatively small. However, we do our best to turn our smallness of scale to your best advantage.

Our decision channels are extremely short, which means all personnel feel largely responsible for the products they manufacture. Small scale production enables us to supply products which deviate from our standard range with relative ease. With us, the customer and the customer's requirements have a very close relationship with our end products.

Our company philosophy is that people and machines should work together in the optimum manner so you as our customer are provided with the best possible product. By using technical innovation we have succeeded in mechanising many monotonous and repetitive production stages. Our staff can concentrate on certain key points and on quality monitoring, aspects that ensure the unrelenting high quality of our products.

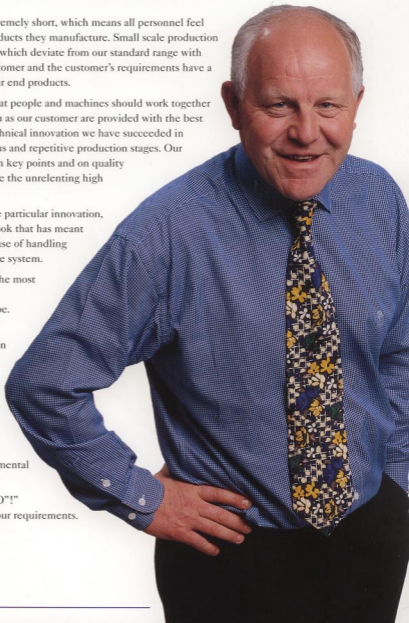
We are especially proud of one particular innovation, namely our patented gutter hook that has meant so much to total quality and ease of handling when fitting our water drainage system.

Today WIJO operates one of the most modern roof drainage system manufacturing plants in Europe.

Our factory occupies a central position on scenic Høga Kusten (The High Coast) in the province of Ångermanland. The beautiful surroundings are something we are very careful to protect and it has seemed natural during our development work to strive to achieve a low level of environmental impact.

Once more "Welcome to WIJO!"  
Always available to you and your requirements.

Ove Wiberg  
Managing Director



# WIJO offers you

**Freedom of choice:**

We offer you 7 colours; black, white, brown, red, dark grey, zinc grey and silver metallic.

**Flexibility:**

In order for the system to be usable as a complementary product, all parts are manufactured as per European Standard 612.

**High, consistent quality:**

Our innovative solutions for products and product solutions allow us to ensure continuous deliveries with very high average product quality.

**Durability:**

Our roof drainage system is made in Plastisol coated steel. This together with our production system provides a roof drainage system with very long life-length in terms of both durability and colour-fastness.

**Simple fitting:**

All components in the product range are designed for very easy fitting. The components in combination with our fitting instructions contribute to making fitting easy and correct.

**Reliable deliveries:**

Our production control together with our well-developed shipping system means our logistics are efficient, flexible and we can get to you easily and quickly, ensuring your orders arrive at the right time.





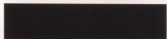
*Our products are  
available in the  
following colours*



*Brown*



*Red*



*Black*



*Dark grey*



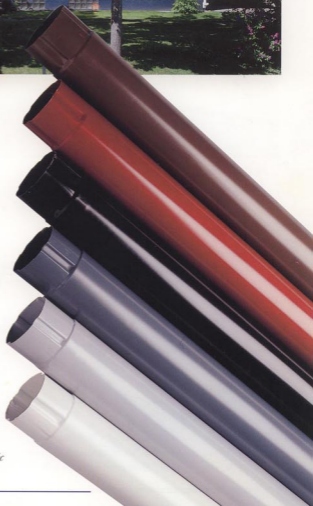
*Zinc grey*



*White*



*Silver metallic*





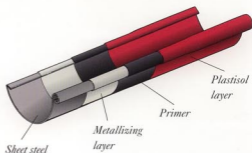
## *The material in the products*

Our products are manufactured entirely in sheet steel coated with Plastisol. We do not need to paint any components and we avoid corresponding problems.

The Plastisol coated steel is highly resistant to the wear and tear to which roof drainage systems are exposed from water, the atmosphere, leaves and similar.

The Plastisol coating provides excellent lustre and colour fastness while providing efficient protection from corrosion.

A guttering system manufactured of Plastisol coated sheet steel requires considerably less looking after than the previous painted sheet steel systems still



seen on many older houses. Plastisol coated steel lasts much longer than the materials used in earlier systems.

Our production system and the consistent application of Plastisol coated steel allow us to guarantee reliable deliveries of high quality roof guttering systems.

## Guttering

The guttering is fitted using gutter hooks at intervals of approx. 60 cm. Lengths up to 6 metres, see current price list. Quotations for other lengths available on request.

**Please note:**

To avoid damaging the coating the guttering should be cut with a hacksaw, not a power cutter.

D nom	
100	
125	
150	



## Gutter elbow, inside - outside

Gutter elbows are available in inside and outside 90° angles.

**Please note:**

State whether inside or outside elbows are required. Inside elbows are used for inside corners and outside elbows for outside corners.

D nom	L mm	L1 mm
100	325	325
125	385	385
150	325	325



## Gutter elbow, 45°

The standard WJJO angle is 45°.

Other angles available and quoted separately as required.

**Please note:**

Example of use: guttering around bay window

D nom	L mm	L1 mm
100	380	380
125	385	385
150	325	325



## Gutter joint

Make sure the guttering fits together tightly and that gutter joints are centred.

D nom	B mm
100	57
125	57
150	57



## *Product development provides you with positive results*

At WIJO we attach great importance to continuous product development. We do everything to ensure that as a customer you can be certain of being supplied with roof drainage systems of the highest quality and efficiency.

### **Unique gutter hook**

Our gutter hook is a good example of company design. After drawings, testing and analysis we came up with a series of specially designed tools enabling us to bend our gutter hooks into shape directly in our base material, Plastisol coated steel.

Because the gutter hook is made in the same material as the other parts of the system, all the different parts age in the same manner. Colour differences do not occur between the gutter hooks and other components as can be the case with other systems on the market.



### **Quick-fit hook development**

There is a standard quick-fit hook available on the market (developed from the gutter hook). The purpose of the quick-fit hook is to enable simpler and faster gutter attachment. Unfortunately, with



early quick-fit hook designs there was a tendency for the entire front of the guttering to come loose when subjected to pressure, e.g. if someone rested a ladder against the gutter.

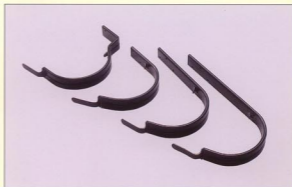
To eliminate the traditional failings of the quick-fit hook and retain its advantages, we developed an improved component. We call our improved quick-fit hook the - Gutter hook, quick & secure.

The unique design of the gutter hook and our improved quick-fit hook, together with a number of other innovations, allow us to say with no little pride that our roof guttering system is one of the best on the market.

## Gutter hook - quick & secure

The gutter hook is available in standard form and with a 27° angle.

D nom	L mm	L mm	L mm
100	210	160	70
125	210	160	70
150	210	160	70



## Gutter hook

D nom	L mm	L mm	L mm
100	210	160	70
125	210	160	70
150	210	160	70



## Gutter hook - compact

D nom
100
125



## Fold-over flange connection

D nom	DI mm	H mm
100	75	210
100	90	210
125	75	210
125	90	210
125	100	210
150	90	240
150	100	240
150	110	240







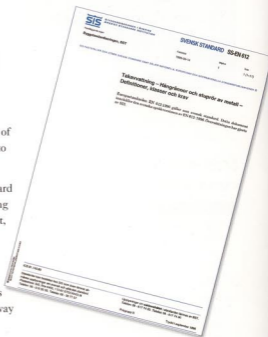
## *Standardised roof drainage system*

All components in our drainage system are manufactured according to European Standard 612.

When selecting a roof guttering system we consider it to be of the greatest importance to choose a system built according to European Standard 612.

In the long run, systems built according to European Standard 612 mean customers avoid unwelcome surprises, such as long delays and high costs for components requiring replacement, which can be the case when a non-standard system is selected.

Most other suppliers manufacture roof drainage systems according to this standard and so our components and theirs can be used together. Thus removing any obstacles in the way of implementing the WIJO system successively.



## Guttering ends, left-hand - right-hand

### Please note:

State left-hand or right-hand when ordering.

D nom
150



## Guttering end, UNI

Suitable for both left-hand and right-hand ends

D nom
100
125



## Pipe wrap, wood - stone

Pipe wrap for fastening in wood and stone.

D nom	H mm
75	74
90	74
100	74
110	74



## Struts

Struts complement the gutter hook. They provide extra support for sections of guttering exposed to tougher conditions.

B mm	L mm
20	290





## *The markets and deliveries*

WIJO has grown fast since start up. We see this as confirmation that our products and our organisation are appreciated by the market.

Our objective is to continue to grow and to retain a stable economic foundation. WIJO is and will remain a stable and professional supplier with whom customers can conduct favourable, long-term business.

Our organisation has developed to the extent that we now maintain a high standard of service throughout

our market territory, including middle and southern Europe.

We can say, with the utmost confidence "No job is too large for us".

### **Fast, reliable deliveries**

Usually, we can deliver one week after receiving your order. Our strategic position in the centre of Sweden on Euro-route 4 allows us to keep transport time to a minimum.

WIJO has an advantageous carrier contract for cost-effective transportation of goods to customers.



## Drainpipes

Drainpipes are available in standard lengths up to 6 m, see price list. Quotations for other lengths available on request. No extra charges are made for large volume orders of special lengths.

### Please note:

Do not cut with power saw, but use a hacksaw to prevent damage to the coating layer.

D nom	D2 mm	L2 mm
75	73	55
90	85	55
100	97	55
110	108	55



## Pipe elbows, 60° and 75°

D nom	D1 mm	D2 mm	Vinkel
75	79	74	60°
75	79	74	75°
90	89	84	60°
90	89	84	75°
100	105	97	60°
110	114	107	60°



## Middle piece

Available in lengths of 0,5 m and 1 m.

D nom	D2 mm	L2 mm
75	73	55
90	85	55
100	97	55
110	108	55



## Water funnel

D nom	D2 mm	D1 mm	H mm
90	84	250	260
100	97	250	300
110	107	250	300





## Branch pipe connections

The branch pipe connection is 60°

D nom	D1 mm	D2 mm	L mm
75*	77	73	340
90	90	85	340
100	102	92	350
110	113	108	350

\* 75 mm branch pipes can be adjusted between 60-75°



## Ejector

D nom	D1 mm	D2 mm	Vinkel
75	79	74	75°
90	89	84	75°
100	105	97	60°
110	114	107	60°



## Folding ejector

Folding ejectors are used to collect rainwater

D nom	D1 mm	D2 mm	L mm
75	77	73	375
90	89	83	375
100	102	96	375

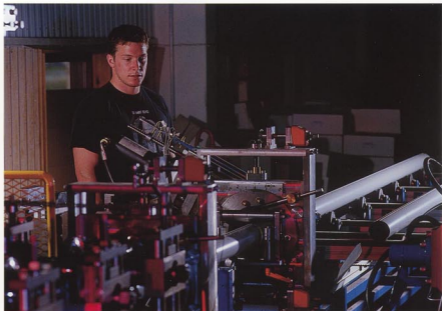


## Drain ejector

Connection pipe between drainpipe and ground drain

D nom	D mm	L mm
75	80-80	330
90	95-95	330
100	107-95	380
110	115-95	380





*Man and machine  
in optimum  
co-operation*

## Extension pipe

For connection between drainpipe and drain bowl strainer

D nom	D1 mm	L mm
75	80	340
90	95	340



## Sleeve joint

For drainpipe joints

D1 mm	D2 mm	L mm
77	73	100
90	85	100



## Drain bowl strainer

The strainer prevents leaves and twigs from being washed into the ground drain.

B mm	B1 mm	D mm	H mm
215	110	103	142



## Drain bowl strainer sleeve

Universal connection between drain bowl strainer and pipe to ground drain.

D1 mm	D2 mm
105	83







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